OM4 –Sales and operations planning

Model No. 5

Distribution Planning –

Distribution planning is a crucial aspect of supply chain management that involves the strategic and operational decisions related to the efficient movement of goods from the manufacturer to the end customer. It encompasses various activities, including transportation, warehousing, inventory management, and order processing, all aimed at ensuring the timely delivery of products while minimizing costs.

Key components of distribution planning include:

- ➤ **Network Design**: This involves determining the optimal configuration of distribution centers, warehouses, and transportation routes to minimize transportation costs while meeting customer service requirements.
- ➤ **Inventory Management**: Distribution planning entails managing inventory levels at various points in the supply chain to balance the conflicting objectives of minimizing inventory holding costs and ensuring product availability.
- ➤ **Transportation Management**: This involves selecting the most appropriate transportation modes (e.g., trucking, rail, air, sea) and carriers to transport goods efficiently and cost-effectively.
- ➤ Order Processing: Efficient order processing systems and procedures are essential for timely and accurate fulfillment of customer orders, which is a critical aspect of distribution planning.
- ➤ Warehousing: Distribution planning includes decisions related to the loca//tion, layout, and operation of warehouses and distribution centers to facilitate efficient storage, picking, packing, and shipping of goods.
- ➤ Information Systems: Effective distribution planning relies on robust information systems that provide real-time visibility into inventory levels, transportation schedules, and order status, enabling better decision-making and responsiveness to changing market conditions.
- ➤ **Risk Management**: Distribution planning also involves identifying and mitigating risks that could disrupt the flow of goods, such as natural disasters, supplier disruptions, or transportation delays.
- > Overall, distribution planning aims to optimize the flow of goods through the

supply chain to meet customer demand efficiently, reduce costs, and enhance customer satisfaction. It requires careful coordination and collaboration among various stakeholders, including suppliers,

1. Sales Orders

Sales orders are documents generated by a business in response to a customer's request to purchase goods or services. These documents serve as a formal confirmation of the customer's intent to buy and provide important details related to the transaction. Sales orders are typically created after a negotiation or agreement between the buyer and seller regarding the terms of the sale, including pricing, quantity, delivery date, and any other relevant terms and conditions.

Key components of a sales order include:

- Customer Information: This includes the name, contact details, billing address, and shipping address of the customer placing the order.
- ▶ Order Details: This includes the description of the products or services being purchased, including item numbers, quantities, unit prices, and total amounts.
- ➤ **Terms and Conditions**: Sales orders often include specific terms and conditions agreed upon between the buyer and seller, such as payment terms, delivery terms, warranties, and return policies.
- ➤ **Shipping Information**: This includes details about how the goods will be shipped, such as the shipping method, carrier, delivery date, and any special instructions for delivery.
- ➤ **Payment Information**: Sales orders may specify the payment terms agreed upon, including the total amount due, any deposits required, and the payment method accepted by the seller.
- ➤ Order Status: Sales orders may also include information about the current status of the order, such as whether it has been processed, shipped, or invoiced.

Sales orders play a crucial role in the order-to-cash process within a business's sales cycle. They serve as the basis for fulfilling customer orders, generating invoices, and tracking sales performance. Sales orders are

typically managed through an order management system or enterprise resource planning (ERP) software, which helps streamline the order processing workflow and ensure accuracy and efficiency in fulfilling customer orders.



Lead time considerations

Lead time considerations are crucial in various aspects of business operations, especially in supply chain management, production planning, and customer service. Lead time refers to the time interval between the initiation of a process and its completion. It encompasses various stages of product development, manufacturing, procurement, and delivery. Here are some key areas where lead time considerations are important:

- ➤ **Production Planning**: Lead time considerations are essential for determining the production schedule and ensuring that products are manufactured in time to meet customer demand. Understanding the lead times for raw materials, components, and manufacturing processes helps in optimizing production schedules and avoiding delays.
- ➤ Inventory Management: Lead times influence inventory levels and safety stock requirements. Longer lead times may necessitate holding higher levels of inventory to buffer against uncertainties and ensure product availability. Effective inventory management strategies take lead times into account to balance inventory costs with the risk of stock outs.
- ➤ **Supply Chain Management**: Lead times play a critical role in supply chain management, especially in sourcing raw materials, components, and finished goods from suppliers. Evaluating supplier lead times helps in selecting reliable suppliers and negotiating favorable terms to minimize supply chain disruptions and meet customer expectations.
- ➤ Order Fulfillment: Lead time considerations are crucial for delivering products to customers within promised timeframes. Accurate estimation of lead times enables businesses to set realistic delivery expectations, manage customer perceptions, and provide timely updates on order status.
- New Product Development: Lead time considerations are fundamental in the development and launch of new products. Understanding the lead times for design, prototyping, testing, and manufacturing helps in planning product launch schedules and meeting market demand.
- ➤ Customer Service: Lead times directly impact customer satisfaction levels. Meeting or exceeding lead time expectations enhances customer experience and loyalty, while delays can lead to dissatisfaction and potential loss of business. Effective communication of lead times and proactive management

- of customer expectations are essential in delivering exceptional customer service.
- ➤ Continuous Improvement: Monitoring and analyzing lead times provide valuable insights for process improvement and optimization. Identifying bottlenecks, reducing cycle times, and streamlining operations contribute to shorter lead times, increased efficiency, and improved overall performance.

In summary, lead time considerations are integral to effective planning, execution, and performance across various functions within an organization. By understanding and managing lead times effectively, businesses can enhance operational efficiency, mitigate risks, and deliver superior value to customers.



Inventory analysis and distribution planning

Inventory analysis and distribution planning are closely interconnected aspects of supply chain management that aim to optimize the flow of goods from production to the end customer while minimizing inventory holding costs. Here's how inventory analysis and distribution planning are linked:

Inventory Analysis:

Inventory analysis involves examining various aspects of inventory, including its levels, turnover rates, costs, and trends. This analysis helps businesses understand their inventory performance and make informed decisions regarding inventory management.

- ➤ Techniques such as ABC analysis, EOQ (Economic Order Quantity), and safety stock analysis are commonly used in inventory analysis to classify inventory items, determine order quantities, and establish buffer stocks to mitigate stock outs.
- Inventory analysis provides insights into demand patterns, seasonality, lead times, and supply chain variability, which are essential inputs for distribution planning.

Distribution Planning:

Distribution planning focuses on optimizing the movement of goods from suppliers to customers through the distribution network. It involves decisions related to transportation, warehousing, order processing, and inventory positioning.

- ➤ Distribution planning aims to balance service levels, transportation costs, and inventory holding costs to meet customer demand efficiently and cost-effectively.
- Inventory analysis inputs, such as demand forecasts, lead times, and inventory levels, are critical for distribution planning. They help determine optimal inventory positioning, safety stock levels, and replenishment strategies across the distribution network.
- Linkage between Inventory Analysis and Distribution Planning:
- ➤ Inventory analysis insights inform distribution planning decisions. For example, understanding demand variability and lead times helps determine

- safety stock levels and transportation frequencies to ensure product availability while minimizing stock outs and excess inventory.
- ➤ Distribution planning impacts inventory performance. Efficient distribution planning strategies, such as cross-docking, vendor-managed inventory (VMI), and just-in-time (JIT) delivery, can reduce inventory levels, improve inventory turnover, and lower holding costs.
- ➤ Continuous monitoring and analysis of inventory performance and distribution operations enable businesses to identify opportunities for improvement and optimization across the supply chain.
- ➤ In summary, effective inventory analysis provides valuable inputs for distribution planning, enabling businesses to design and execute distribution strategies that balance inventory levels, service levels, and costs throughout the supply chain. By aligning inventory management with distribution planning, businesses can enhance supply chain efficiency, responsiveness, and customer satisfaction while minimizing overall costs.



In any inventory some items will be more important to the organization than others

If there is a stock out of items with a very high usage rate (e.g. FMCG products), customers will be disappointed

For high value items, keeping high inventory levels would not be cost effective

For low value items, higher levels of inventory would not affect the inventory performance significantly while ensuring uninterrupted supply of these materials to production or sales

With different types of materials used in any production / distribution unit, monitoring and controlling the inventory levels need scientific analysis

Use of ERP

Enterprise Resource Planning (ERP) systems are comprehensive software solutions designed to integrate and automate core business processes across various functions within an organization. The use of ERP systems offers numerous benefits across different departments and operations, including:

- ➤ **Streamlined Operations**: ERP systems centralize data and processes, providing a unified platform for managing key business functions such as finance, human resources, procurement, inventory management, sales, and customer relationship management. This streamlines operations by eliminating redundant tasks, reducing manual errors, and improving overall efficiency.
- ➤ Improved Data Visibility and Decision-Making: ERP systems provide realtime visibility into business data and performance metrics across different departments. This enables informed decision-making by providing managers and executives with timely insights into sales trends, inventory levels, production schedules, financial performance, and other critical aspects of the business.
- ➤ Enhanced Collaboration and Communication: ERP systems facilitate collaboration and communication among different departments and stakeholders by centralizing data and providing a common platform for sharing information. This improves coordination between teams, streamlines workflows, and fosters a more collaborative work environment.
- ➤ Increased Productivity: By automating routine tasks and providing tools for process optimization, ERP systems help increase employee productivity. Employees can focus on value-added activities rather than manual data entry or administrative tasks, leading to improved overall productivity and performance.
- ➤ Better Customer Service: ERP systems enable businesses to provide better customer service by improving order processing, inventory management, and customer relationship management. With real-time access to customer data and order status, businesses can respond more quickly to customer inquiries, track orders more effectively, and provide a more personalized customer experience.
- ➤ Cost Savings: While implementing an ERP system can be a significant investment, it can lead to cost savings in the long run. By streamlining operations, improving efficiency, and reducing manual errors, ERP systems

- help lower operational costs, minimize inventory holding costs, and optimize resource utilization.
- Scalability and Flexibility: ERP systems are designed to scale with the growth of the business and adapt to changing business needs. They provide flexibility to add new modules or functionalities as required, allowing businesses to customize the system to meet their specific requirements and support future growth.

Overall, the use of ERP systems offers businesses a powerful tool for improving operational efficiency, enhancing decision-making, and driving growth and competitiveness in today's fast-paced business environment.

